



XRD - 3500i

X-Ray Diffractometer



LABS / EPC / PRODUCTS / APPLICATION / SOFTWARE / ACCESSORIES / CONSUMABLES / SERVICES

Analytical Technologies Limited

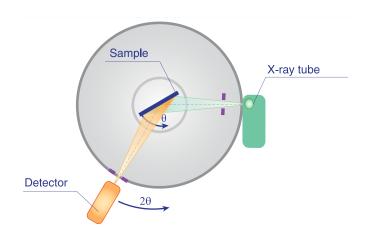
An ISO 9001 Certified Company

www.analyticalgroup.net



X-ray diffraction is the dactyloscopy in material science, a reliable non-destructive technique of identification of crystalline matter

- Horizontal two-circle 2θ-θ goniometer
- · High reliability and user-friendly operation
- · Flexible design and wide range of options
- high automation for setting and measurements



Basic comfiguration

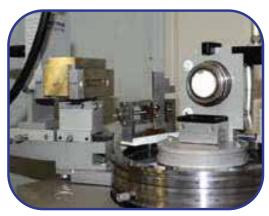
- Protective cabinet
- Two-circle goniometer
- High voltage power supply
- Sealed X-ray tube in a protective housing
- · Electronic control unit
- Scintillation Nal (TI)detector
- Sample holder with rotation
- Collimation system
- · Beta-filter for Cu-radiation
- Standard powder sample of quartz
- DataCol software for control and data collection
- Accessories and spare parts



Advance Option :

- X-ray registration system base on linear position –sensitive stripped detector.
- High-temperature oven –chamber (uo to 1200°C)
- One-dimensional parabolic mirror for parallel beam geometry
- Attachment for texture and stress analyses, and for determination of crystal orientation
- Peltier-cooled energy-dispersive solid state Si (Li) detector
- Unear position-sensitive stripped detector
- Flexible monochromator holders for primary and diffracted beams
- Crystals-monochromators of different types
- Rigid holder for bulk samples
- Holder for Cylindrical samples (capillaries)
- Housing for foreign sealed X-ray tubes
- Sealed X-ray tubes with various focus sizes and target materials
- ß-fihers for different radiations.
- · Closed cooling systems for X-ray tube
- Sample carriers (cuvetts)











>> X-Ray Diffractometer Specifications:

► Crystal Theta/Theta Version consists of the following :-

- Goniometer, 2 independent axes, radius 180-250mm, 0.002 deg minimum step size, <0.0001 deg resolution. Range –4 to +155 °2Theta.
- 3 kW X-ray Generator, 60kV, high frequency, air cooled, stability 0.005% for full rated mains variation, ripple 0.03% to 0.75%. Temp. coeff. 50ppm/deg. C.
- Detector arm with a curved graphite monochromator and Xe proportional detector Part No. 95-0655-00.
- Tube Shield with shutter under software control.
- XRD tube (Cu) and HT cable. Water is needed for tube cooling only and requirement is 4 litre/min at 15 20C.
- Cabinets are in vertical configuration 1100mm wide x 700mm deep x 900mm high. The beam-path is surrounded by 2mm steel and 12mm Pb-Acrylic (0.5mm Pb-equivalent). Elsewhere 2mm aluminium is used for reduced weight and portability.
- An optional floor-standing cabinet is available (not included).
- An integrated Fail-Safe X-rays-on warning lamp is included.
- Difftech 122 microprocessor controller with counting electronics is included. Scan speeds 0.14 deg/min to 60 deg/min. With Multi-pass Averaging, scan speeds 1000 x slower. Slew speed 300 deg/min.
- Software Visual XRD and Tracesv6 included 32 bit Software for Microsoft Windows operating system

>> Visual XRD Software Specifications :

- 32 bit application for operation of the crystal and collection of data files for analysis by Tracesv6 or other applications.
- Simple routine operation enter Start, End angles, Step size, Scan speed, Comment and click start button.
- File Save and recall Parameter sets.
- Software configuration for user Folder, Screen options.
- Hardware configuration for Tube Anode selection and Comms Protocol.
- Accessory configuration to select interchangeable options, Source, Optic, Stage, Detector, which each have their own Calibration angles.
- Manual control for computer-aided alignment, move axes anywhere, load sample open/close shutter, start/stop spinner depending on options installed.
- Pulse Height Analysis used with Xe proportional detector, does a PHA scan, set Lower and upper discriminator, Amp. Gain, Detector HV.
- Data collection modes Single pass, Multi pass, multi range, Theta/2Theta, Theta only, 2Theta only, Continuous scan, Residual Stress.



Information/Data/Values

>> X-Ray Diffractometer Specifications:

Attributes

X-ray equipment (XRD)

Model Name of the XRD Analytical XRD 3500i

Dimensions of the system

Size (LxBxH) in cm 135 x 120 x 230 cm³

Total weight of the system 800 kg

Details of x-ray tube

Whether the X-ray tube is complying with

CE/equivalent requiremnts not comply / comply

Maximum rating (kV) 60 / 80

Maximum operating (kV) 40 / 40

Maximum rating (mA) 40 / 60

Maximum operating (mA) 30 / 40

Number of focal spots 4 / 4

Size of focal spots 0.4 x 8 / 04 x 12 mm2 (linear)

Inharent filtration (equivalent of Al in mm) not applicable
Total filtration (equivalent of Al in mm) not applicable

Details of x-ray generator

Whether the X-ray generator is complying with

CE/equivalent requiremnts comply
Maximum rating (kV) 60
Maximum operating (kV) 50
Maximum rating (mA) 80
Maximum operating (mA) 40

Beam limiting device

Number of collimators 2 collimating systems - primary and diffracted beams

Collimator sizes (diameter in cm) equatorial and axial slits with various widths

Size (s) of the radiaiton beam at

the object in cm depends on slit width

Any other, please specify

Out put (radiation exposure at 1 m)
in terms of mR/h
less 1 mSv/hour at 10 cm

Beam divergence in degrees Soller slits with divergency of 1.5 and 2.5 degress

Shielding details

Shielding material used Steel with Pb case inside

Thickness of shielding material 3 mm of steel

Whether lead glass is available yes

Lead equivalence thickness of the

lead glass in cm 2.5 mm

Additional information on shielding



Safety Features

Power key yes
Requirement of pass word for operation of the XRF no
X-ray on indicator Yes
X-ray caution symbols yes

Interlock 1 location Interlock 2 location

If more number of interlocks, please give details

Emergency stop 1 location case side Emergency stop 2 location case side

If more number of emergency stop switchs,

please give details

Maximum surface leakage radiation level in

microSv/h(on the cabinet)

Maximum possible duration of radiation

exposure of a single analysis not applicable

1

Certification Details

Name of the approving authority

Radiation survey meter details Radiation survey meter details used by the manufacturer of the XRD

whether the survey meter can measure background radiation levels (from about 0.05 microSv/h) whether the survey meter can be useful to measure the leakage radiaiton levels of the XIS (from about 15 keV onwards)

Radiation survey meter details available with the supplier

whether the survey meter can measure background radiation levels (from about 0.05 microSv/h) whether the survey meter can be useful for the radiation energy of the system (from about 15 keV onwards)

Alternative according to customer specification



>> Tracesv6 Software Specifications:

- Traces V6.7: 32 bit XRD Scan Processing for Microsoft WindowsTM operating system Process scans from Diffraction Technology, Siemens, Philips and Rigaku systems.
- Tool buttons with tool tips & menus make the software very user-friendly.
- · Zooming, scrolling and on-screen graphical peak labelling.
- 16 million colours with graphical selection.
- Work with up to 50 scans on screen at once.
- 3D Graphics perspective, trend lines, surface, tape, area, rotation, colour, printing.
- Attribute-based file finder for multi user environments.
- Automatic and manual background fit & strip (fitting cubic or linear functions) Save scans in a number of formats, or cut and paste to other applications.
- Automatic peak search and edit Scan manipulation , add, subtract, trim, and spike removal Smoothing, cubic, with no loss of high frequency data Kα2 stripping.
- Peak area, Peak area based quantitation.
- · Logarithmic vertical scale, toggle on/off.
- · Peak FWHM determined graphically.
- · Particle Size by Scherrer method.
- Work with PDF-4, Search with logical operators between parameters.
- Retrieval of PDF1, 2 and 4 records displayed as line markers on the screen.
- Print preview mode with 2D and 3D scan display. Up to 50scans in Isometric mode with hidden-line removal for best presentation.
- Print PDF Cards from PDF-2 and PDF-4.
- Line widths and line-styles selectable.
- Powder Pattern Generator with user data or ICDD data Peak fitting and deconvolution large no. of peaks, Least Squares or Genetic algorithm. Full Windows HELP system and manual included Main screen offsets for multiple scan display.
- Printing allows PDF-stick figures and labels on isometric display.
- Common functions accessed by right mouse button click Angled label text for clearer presentation.
- Retained Austenite coupled with Vis XRD data collection.



HPLC Servicing, Validation, Trainings and Preventive Maintenance:

HPLC Servicing: HPLC Servicing: We have team of service engineers who can attend to any make of HPLC promptly @the most

affordable cost.

Trainings :We also take up preventive Maintenace to reduce downtime of HPLC's Trainings.

AMC's/CMC :AMC's/CMC :We offer user training both in-House and at customer sites on HPLC principles, operations, trouble-

shooting.

Validations: We have protocols for carrying out periodic Validations as per GLP/GMP/USFDA norms.

Instruments: We offer instruments/Renting Services Modules like pumps, detector etc. on Rent.





About Analytical Technologies

Analytical Technologies is synonymous for offering technologies for doing analysis and is the Fastest Growing Global Brand having presence in at least 96 countries across the global. Analytical Technologies Limited is an ISO:9001 Certified Company engaged in Designing, Manufaturing, Marketing & providing Services for the Analytical, Chromatography, Spectroscopy, Bio Technology, Bio Medical, Clinical Diagnostics, Material Science & General Laboratory Instrumentation. Analytical Technologies, India has across the Country operations with at least 4 Regional Offices, 6 Branch Offices & Service Centers. Distributors & Channel partners worldwide.

Our Products & Technologies



Spectro 2080+

Double Beam

UV/VIS Infra FTIR



Optima Gas Chromatograph 3007



Optima Gas Chromatograph 2979 Plus



Flash Chromatograph



Atomic Absorption Spectrophotometer



Liquid Partical Counter



Optical Emission Spectrophotometer



DSC/TGA



Semi Auto Bio Chemistry Analyzer



HEMA 2062 Hematology Analyzer



Micro Plate Reader/Washer



URINOVA 2800 Urine Analyzer



Total Organic Carbon 3800



Fully Automated CLIA



NOVA-2100 Chemistry Analyzer



PCR/Gradient PCR/ RTPCR



TOC Analyzer



Laser Particle Size Analyzer



Ion Chromatograph



Water purification system

▶▶ Regulatory compliances



>> Corporate Social Responsibility



Analytical Foundation is a Nonprofit Organization (NGO) found for the purpose of:

- 1.Research & Innovation Scientist's awards / QC Professional Award: Quality life is possible by innovation only and the innovation is possible by research only, hence ANALYTICAL FOUNDATION is committed to identify such personallities for their contributions across various field of Science and Technology and awarding them yearly. To participate for award, send us your details of research / testing / publication at info@analyticalfoundation.org
- 2. Improving quality of life by offering YOGA Training courses, Work shops / Seminars etc.
- 3. ANALYTICAL FOUNDATION aims to DETOXIFY human minds, souls and body by means of Yoga, Meditation, Ayurveda, Health Care, Awards, Media, Events, Camps etc.

>> Reach us @





Technologies Limited

HPLC Solutions MultipleLabs Analytical Bio-Med Analytical Distributors Analytical Foundation (Trust)

Corporate & Regd. Office: Analytical House, # E67 & E68, Ravi Park, Vasna Road, Baroda, Gujarat 390 015. INDIA

T: +91 265 2253620 +91 265 2252839 +91 265 2252370 F: +91 265 2254395 E: info@hplctechnologies.com info@multiplelabs.com info@analyticalgroup.net info@analyticalbiomed.com W. www.ais-india.com www.analycalgroup.net www.hplctechnologies.com www.multiplelabs.com Sales & Support Offices: across the country: Distributors & Channel partners World Wide